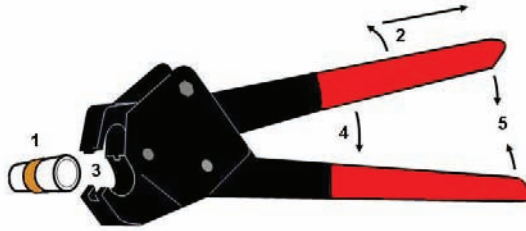


305-9XPK CRIMP OPERATING INSTRUCTIONS

This series of tools is for use with F1807 PEX copper rings only.

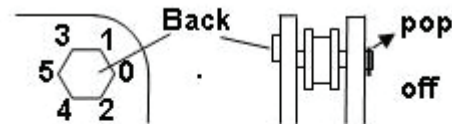
1. Assemble pipe, fitting, and crimp ring
2. Pull back and down on moveable handle and open the jaws fully
3. Position jaws **squarely** around the crimp ring
4. Gently close the jaw on the crimp ring, review position on crimp ring
5. Squeeze handles together completely in continuous motion to complete crimp
DO NOT CRIMP MORE THAN ONCE.



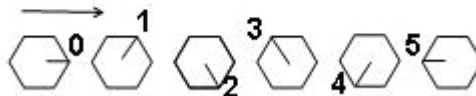
6. Pull back and down on moveable handle to release jaws from crimped ring.
7. Use enclosed "GO-NO GO" gauge to check crimp joint,
"GO" gauge will fit over crimp ring if crimp is within spec
If "NO GO" gauge fits over crimp ring remove fitting and crimp ring remove fitting and ring,
Adjust and calibrate tool and re-crimp.

Adjustment:

1. Carefully remove snap ring on head of tool
2. Drive pin from back to release adjustment pin, approx 1/4"
3. Rotate the hex head of pin until **line** on hex head points to the next highest number on tool head
4. Push pin back in and re-install snap ring



For tighter crimp turn mark on pin to next number



MAINTENANCE

To insure Tool life, keep tool clean and rust free, inside and out.
Lubricate all moving parts with light machine oil frequently

Sioux Chief Manufacturing TOOL WARRANTY

"1 yr limited warranty against defects in material and/or workmanship and will at Sioux Chief Manufacturing's option, replace any tool without charge, if the defective or malfunctioning tool is returned to Sioux Chief Manufacturing and upon inspection, deemed to be defective due to material and/or workmanship."

